

TUpH[®] Retraction/Submersion/Insertion pH/ORP Sensors



- SMART enabled
- SILCORE^{™1} TECHNOLOGY PROVIDES INCREASED SENSOR LIFE when used in elevated temperature applications.
- QUICK CABLE-TO-SENSOR RELEASE, provided by the watertight VP connector, eliminates cable twisting.
- MINIMUM SENSOR MAINTENANCE due to TUpH reference technology which ensures steady pH signal when sensor is coated.
- MAXIMUM SENSOR LIFE because of secondary helical reference pathway which hinders reference poisoning.
- FIELD PROVEN ACCUGLASS^{™1} pH glass formulations minimize glass cracking, resulting in enhanced performance and increased life.
- SUPERIOR CHEMICAL RESISTANCE through choice of sensor construction materials to battle many aggressive elements.



MODEL 396VP & 398VP
Insertion/Submersion Sensors



**MODEL 396RVP
& 398RVP**
Ball Valve
Retractable Sensors



FEATURES AND APPLICATIONS

The TUpH pH/ORP sensor line is now offered with SMART capabilities. SMART option becomes enabled when used with the Model 1056, 1057 Analyzer and on the Model 6081P wireless transmitter. The pH-loop capabilities include auto-recognition of the SMART sensor, automatic upload of calibration data and associated time stamp, historical recording of pH diagnostics (slope, offset, reference impedance, glass impedance). This trending data allows technicians to predict frequency of maintenance and estimate sensor life for a particular process condition. Additional SMART features include factory calibration, resetting SMART sensor calibration data with

user menus without power cycling and manufacturing information.

The TUpH large area reference junction for minimum maintenance requirements: The reference junction provides an electrical connection between the reference electrode and the sample, and helps maintain a stable reference potential, regardless of the change in sample pH. The TUpH reference electrode junction, the entire plastic tip surrounding the glass pH electrode, maintains a steady reference signal even in the dirtiest of applications because it resists plugging (a common cause of pH signal drift). This large reference junction area is made of micron sized reference pathways used for ionic exchange so it

¹ SILCORE, ACCUGLASS and TUpH are trademarks of Rosemount Analytical.

² Tefzel and Viton are registered trademarks of DuPont Performance Elastomers.

resists plugging by large particles and will continue to send a steady pH signal, even in the dirtiest of applications. The TUpH reference junction technology has been field-proven for minimum maintenance requirements.

The TUpH helical reference pathway stops reference poisoning. Ions diffuse through the reference pathways and a charge is passed to the reference element. The reference element must be protected from contamination by poisoning ions such as sulfide, mercury, cyanide, and ammonia or else the pH signal will drift. The TUpH sensor's long internal helical reference pathway hinders and slows down the rate of contaminant's migrating to the reference element therefore providing for a longer sensor life.

The entire line of TUpH model sensors now incorporate the new SILCORE technology contaminant barrier. This triple-seal barrier prevents moisture and material impurities from migrating to the pH sensor's reference electrode's metal lead wire. By preventing these contaminant's from compromising the integrity of the pH measurement, sensor life is increased, especially at higher temperatures where increased migrations occur. In addition, the SILCORE technology provides added protection against sensor failure due to vibrations and shock by transferring damaging energy away from the glass-to-metal seal.

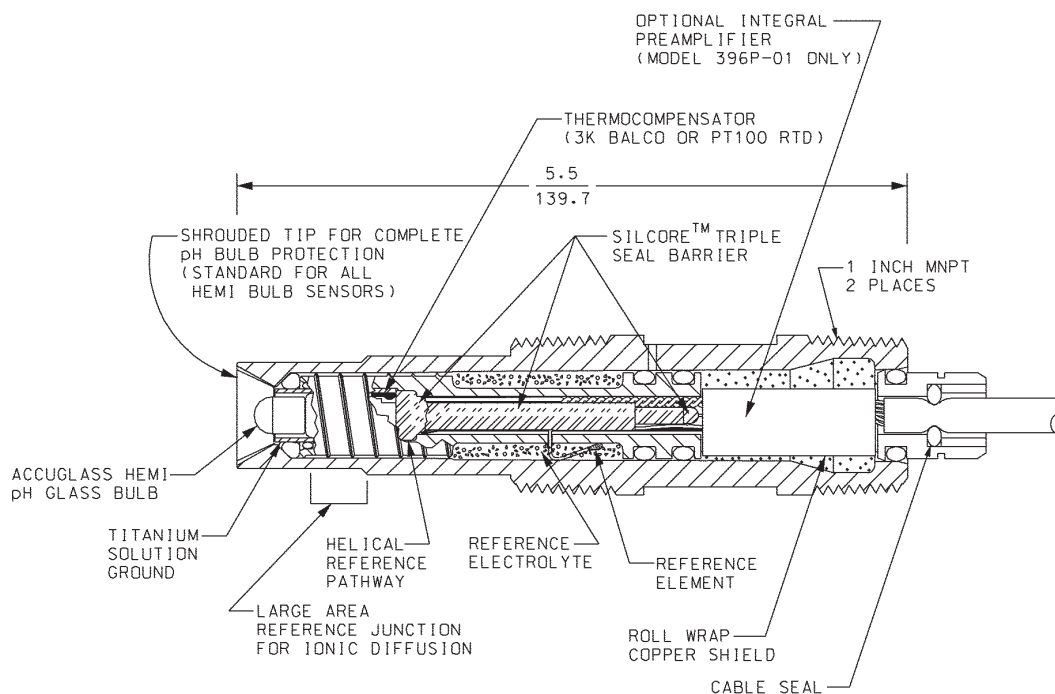
The AccuGlass pH glass formulations exceed industry standards. The AccuGlass pH glass is a result of many years of glass research resulting in a formulation which has been found to increase the life of the sensor. Unlike other pH glasses presently on the market, this glass resists cracking especially at higher temperatures and reduces sodium ion error commonly found in high pH applications. Overall, the AccuGlass formulation enhances the sensor perform-

ance to measure pH more accurately and have a longer sensor life than ever before.

The TUpH reference junction and helical pathway combined with the AccuGlass pH glass performs exceptionally well in dirty, high solid applications and requires only minimum maintenance. This is the toughest pH sensor on the market and is still unmatched by all other pH sensors. The constant increase in demand for the TUpH sensor proves it's success as the best process industry pH sensor.

All TUpH sensor models have been specifically designed for improved life in harsh, dirty, and abrasive applications such as lime slurry, waste treatment, paper machine headbox, and pigment/dye applications, where large quantities of suspended solids are present. Various sensor materials, depending on the sensor model, is available for a variety of different application needs.

A choice of flat or hemi glass pH glass electrodes is available on all sensor models to best meet various application needs. Flat glass is advantageous in abrasive or coating applications that etch or build up on glass, respectively. In coating applications, such as slurries, the flat surface allows the process flow to act as a scrubbing agent to reduce coating and maintenance. In abrasive applications pitting from silicates and other similar materials is minimized by the flat glass surface to provide longer sensor life. Flat glass sensors are offered with a flat tip which is flush with the flat glass (Models 396VP and 398VP; see example below) or a slotted tip for added protection to the ball valve retractable flat glass (Models 396RVP and 398RVP; see example below). The hemi bulb glass is ideal for general purpose use and for those processes requiring greater accuracy over the entire



Cross Section Diagram of the TUpH Reference Technology

All TUpH sensors are designed with a large area reference junction, helical reference pathway, and an AccuGlass pH glass bulb. This sensor technology ensures superior performance while only requiring minimal maintenance.

PERFORMANCE AND PHYSICAL SPECIFICATIONS

				
SPECIFICATIONS	MODEL 396VP	MODEL 398VP	MODEL 396RVP	398RVP
Measurements and Ranges	pH: 0-14	pH: 0-14 ORP: -1500 to 1500 mv	pH: 0-14 ORP: -1500 to 1500 mv	pH: 0-14 ORP: -1500 to 1500 mv
Available pH AccuGLASS Types	GPHT hemi bulb or GPLR flat bulb	GPHT hemi bulb or GPLR flat bulb	GPLR hemi bulb or GPLR flat bulb	GPHT hemi bulb or GPLR flat bulb
Wetted Materials	316 SST, Polypropylene, EPDM, glass	Titanium, Tefzel, glass, choice of Kalrez, Viton, or EPDM (platinum: ORP only)	Titanium, Polypropylene, EPDM, glass (platinum: ORP only)	Titanium, Tefzel, glass, choice of Kalrez, Viton, or EPDM (platinum: ORP only)
Process Connection	None, use 1 in. NPT process connector, PN 23166-00 or 23166-01 (sold separately)	None, use 1 in. NPT process connector, PN 23166-00 or 23166-01 (sold separately)	None, use 1-in. process connector or ball valve kit (1-1/2 in. or 1-1/4 in.) (sold separately)	None, use 1-in. process connector or ball valve kit (1-1/2 in. or 1-1/4 in.) (sold separately)
Temperature Range	0-100°C (32-212°F)	0-100°C (32-212°F)	0-100°C (32-212°F)	0-100°C (32-212°F)
Pressure Range-Hemi bulb	100-1136 kPa (abs) (0-150 psig)	100-1825 kPa (abs) (0-250 psig)	100-1136 kPa (abs) (0-150 psig)	100-1825 kPa (abs) (0-250 psig)
Pressure Range-Flat bulb	100-790 kPa (abs) (0-100 psig)	100-790 kPa (abs) (0-100 psig)	100-790 kPa (abs) (0-100 psig)	100-790 kPa (abs) (0-100 psig)
Maximum Pressure at Retraction or Insertion	Not Applicable	Not Applicable	Code 21: 542 kPa (abs) (64 psig) Code 25: 343 kPa (abs) (35 psig)	Code 21: 542 kPa (abs) (64 psig) Code 25: 343 kPa (abs) (35 psig)
Minimum Conductivity	100 µS/cm, nominal	100 µS/cm, nominal	100 µS/cm, nominal	100 µS/cm, nominal
Preamplifier Options	Integral SMART	Remote	Integral SMART	Integral SMART
Solution Ground	No	No	Yes	No
Weight/Shipping Weight	0.45 kg/0.9 kg (1 lb/2 lb)	0.45 kg/0.9 kg (1 lb/2 lb)	Sensor: Code 21: 0.9 kg/1.40 kg (2.0 lb/3.0 lb) Code 25: 1.40 kg/1.80 kg (3.0 lb/4.0 lb) Ball Valve Kits: 2.25 kg/3.20 kg (5.0 lb/7.0 lb)	Sensor: Code 21: 0.9 kg/1.40 kg (2.0 lb/3.0 lb) Code 25: 1.40 kg/1.80 kg (3.0 lb/4.0 lb) Ball Valve Kits: 2.25 kg/3.20 kg (5.0 lb/7.0 lb)

PERCENT LINEARITY			
	396VP, 398VP, 398RVP	396RVP	396VP, 398VP, 396RVP, 398RVP
pH Range	GPHT Hemi	GPLR Hemi	GPLR Flat
0-2 pH	94%	94%	93%
2-12 pH	99%	99%	98%
12-13 pH	97%	97%	95%
13-14 pH	92%	92%	—

pH range. All hemi bulb sensors are offered with a standard slotted tip which partially surrounds the glass bulb for protection against solids and yet allows the process to flow by the glass electrode for accurate and reliable pH measurement. Both pH glass bulbs — the standard hemi or optional flat pH glass — are exceptional for increased resistance to high temperature and other effects of aging for longer life.

Examples of both sensing tip offerings



Standard Slotted Tip
available on all hemi bulb
sensors and retractable
flat bulb sensors



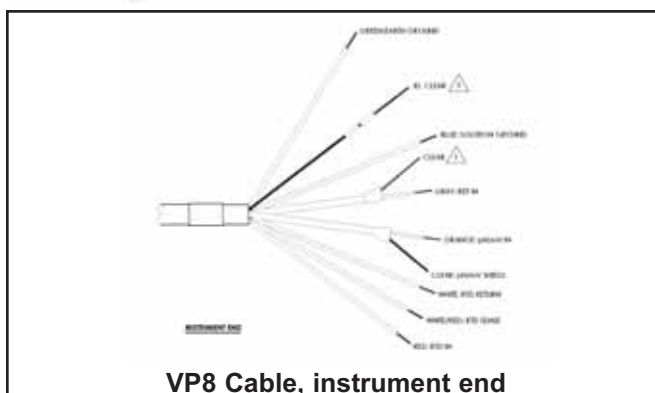
Optional Flat Tip avail-
able with flat glass bulb
insertion/submersion
sensor models

SMART: a preamplifier converts the high impedance pH signal into a stable, noise-free signal and also **enables SMART capabilities if used with a SMART enabled 1056, 1057 or 6081 Analyzer.** Sensor models 396VP, 396RVP and 398RVP with option (-70) have SMART Preamplifiers. It is the standard option. Sensor model 398VP does not have a SMART pre-amplifier option.

A watertight sensor-to-cable connector eliminates re-wiring and cable twisting when replacing sensors. The Variopol VP8 connector is an integral part of each sensor model and uses a mating VP8 cable; see example below. Once the cable is installed and wired to the analyzer, sensors are easily replaced without replacing the cable, and, if the replacement sensor is the same as its predecessor, without rewiring the analyzer. Also the cable can be disconnected from the sensor before removal from the process which eliminates cable twisting. Note: switching between diagnostic and non-diagnostic sensors may require changes to the VP6 wiring at the instrument. VP8 wiring is standard to all TUpH models. VP8 wiring jumpers solution ground and reference impedance. Diagnostic wiring differs from VP8 standard wiring.



Variopol connector shown
with mating variopol cable
receptacle



A choice of sensor wetted materials is available for maximum chemical resistance. Check sensor model specifications on page 4 or ordering matrices on pages 8 and 10 for various wetted materials.

Models 396VP and 398VP insertion/submersion sensors are housed in a short metal sensor tube and use a one inch compression fitting for process connection. The sensors are sealed from the process by an elastomer o-ring of EPDM, Viton, or Kalrez depending on sensor model. The simplified construction, designed with the user convenience in mind, does not require electrolyte replenishment or any component replacement.



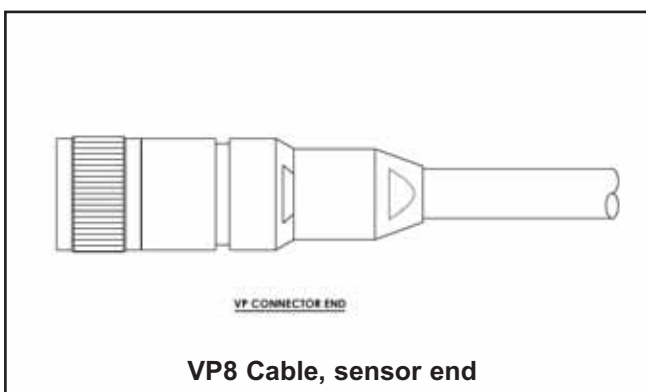
Model 396VP and 398VP

Models 396RVP and 398RVP ball valve retractable sensors are housed in a 21 or 36 inch titanium sensor tube and is sealed from the process by an elastomer o-ring of EPDM, Viton, or Kalrez, depending on sensor model, for maximum chemical resistance. These two models were specifically designed for applications where a separate sample stream is difficult to provide and greater insertion depths are required. Both can be used with a 1-¼ in. or 1-½ in. ball valve for hot tap installations.

Model 396RVP features a titanium solution ground for advanced sensor diagnostics when used with the Models 54, 81, 3081, 4081, 5081, 1056, Xmt and wireless 6081P pH/ORP analyzers/transmitters. Advanced sensor diagnostics aid preventative maintenance by notifying the operator of the need for replacing or cleaning an aged or fouled sensor, thus allowing continuous optimum performance.

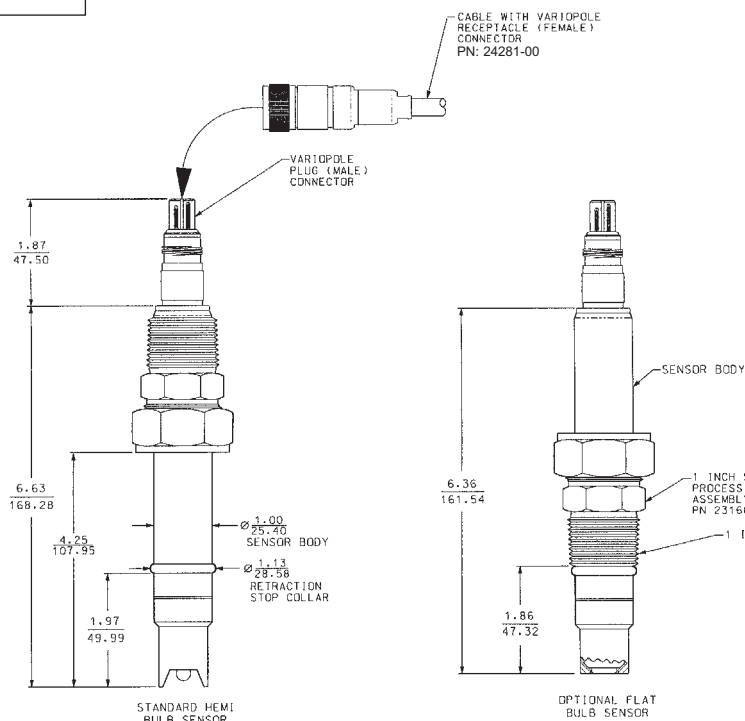


**Model 396RVP and 398RVP, shown in an optional
ball valve kit**





DIMENSIONAL DRAWINGS: Model 396VP and 398VP Shown with Process Connector



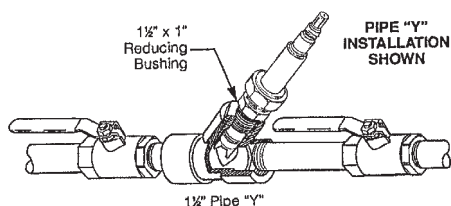
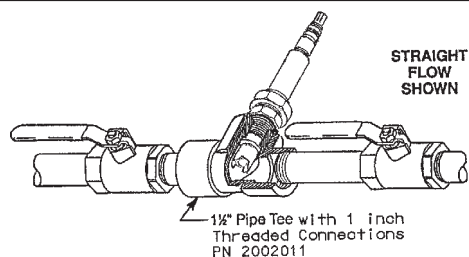
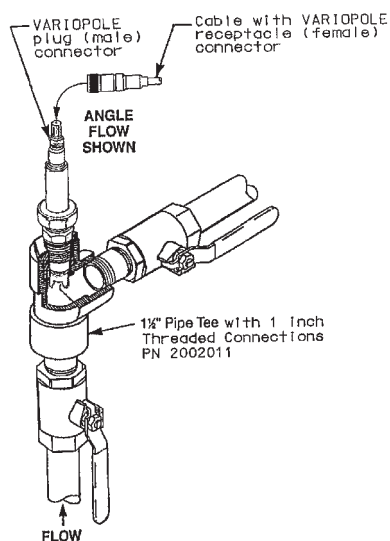
2. MODEL 398VP:
SENSOR BODY-TITANIUM
REFERENCE JUNCTION-TEFZEL
O-RING-KALREZ, EPDM, OR VITON
1. MODEL 396VP:
SENSOR BODY-316 SST
REFERENCE JUNCTION-POLYPROPYLENE
O-RING-EPDM
- WETTED MATERIALS:



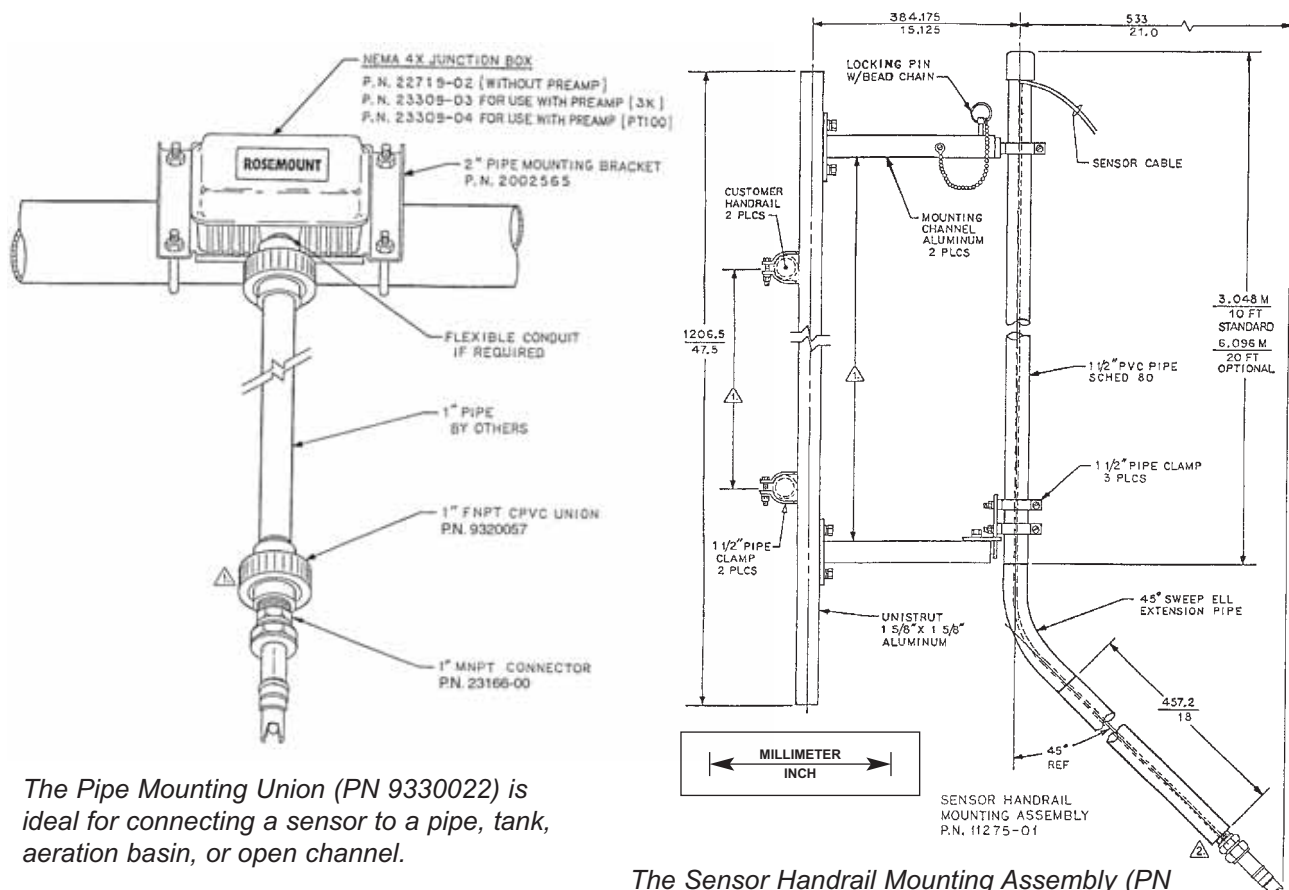
Metal Process Connector PN 23166-xx (xx = 00 for 316 SST and xx = 01 for titanium) can be used for insertion or submersion mounting of Models 396VP or 398VP sensors in 1-inch fittings.



The metal process connector gives the sensor various insertions depths, depending on where the user locates the compression fitting. Also the threads can be switched to face the cable end of the sensor for connection to submersion pipes.

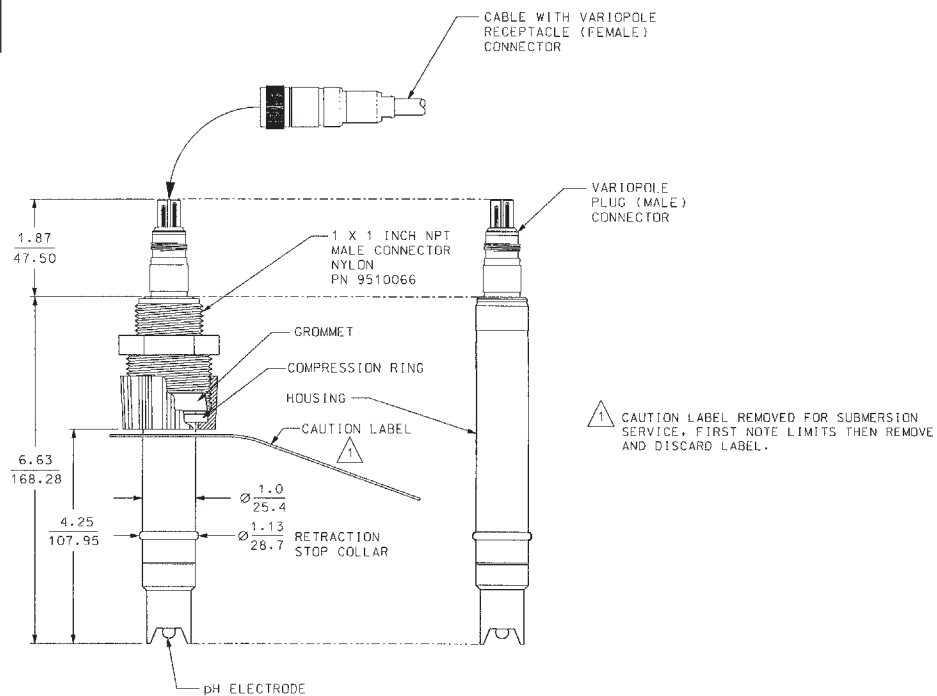


Typical Flow Thru and Insertion Mounting Configurations for Models 396VP and 398VP



The Pipe Mounting Union (PN 9330022) is ideal for connecting a sensor to a pipe, tank, aeration basin, or open channel.

The Sensor Handrail Mounting Assembly (PN 11275-01) can be used to insert the sensor into tanks and ponds, and mounts easily on most handrails.



The Nylon Process Connector has process threads that can be used for submersion pipe or in-line tee mounting.

Typical Submersion Installations for Models 396VP and 398VP



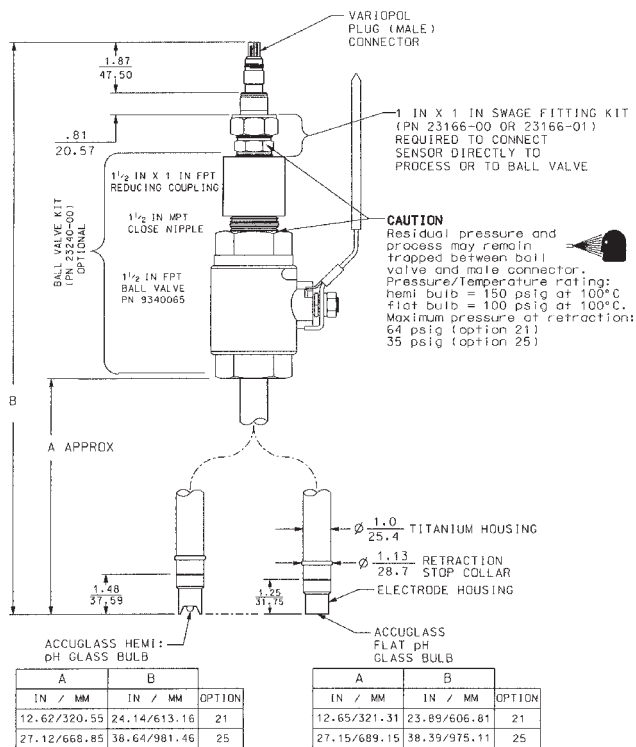
DIMENSIONAL DRAWINGS: Model 396RVP and 398RVP with Optional 1-1/2 inch Ball Valve PN 23240-00



Ball Valve Kit (PN 23240-00) used
with Model 396RVP and 398RVP
retractable sensors

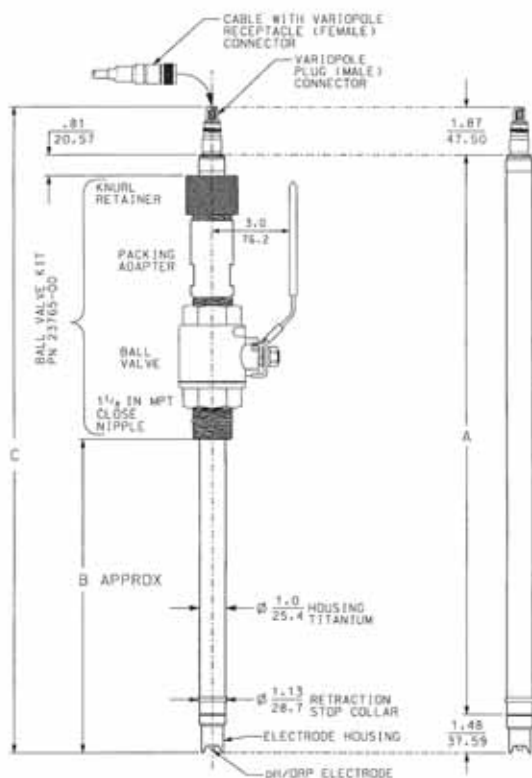


A process connector (PN 23166-00 or
-01) must be used to connect the sensor
to Ball Valve Kit 23240-00. Process
connector can be purchased separately.



DIMENSIONAL DRAWINGS: Model 396RVP and 398RVP with Optional 1-1/4 inch Ball Valve PN 23765-00

A	B	C	OPTION
IN / MM	IN / MM	IN / MM	
21.60/548.64	12.12/307.85	24.95/633.73	21
38.10/916.94	26.62/676.15	39.45/1002.03	25





The Models 396VP and 398VP insertion/submersion sensors feature a gel-filled electrolyte solution with the large area, coating resistant TUPH reference junction in a choice of polypropylene (Model 396VP) or Tefzel (Model 398VP) materials and a standard hemi or optional flat glass bulb. Both models are housed in a metal sensor tube, 316 SST for Model 396VP or Titanium for Model 398VP, and can be mounted in insertion, submersion, or flow through installations using a 1 in. MNPT threaded process connector (ordered separately). Both models are offered with the watertight Variopol sensor-to-cable connector and use the mating connector cable (ordered separately). VP8 cable assembly works with both VP8 and VP6 sensor connector. Also available is a choice of temperature element 3 K Balco or Pt 100 RTD. Model 396VP is SMART enabled. Option (-70) is the standard option. Model 398VP does not have SMART option. A remote preamplifier found in the analyzer/transmitter or in a junction box (ordered separately) must be used with 398VP sensors for reliable signal transmission. VP8 cable is required for SMART communication.

MODEL 396VP	TUPH INSERTION/SUBMERSION STAINLESS STEEL AND POLYPROPYLENE pH SENSOR (GPHT hemi bulb)
Code	ANALYZER/TC COMPATIBILITY (Required Selection)
50	For use with Models 1181, 1050, 1003 (3 K TC)
54	PT100 For use with all Models not listed above

Code	OPTIONAL OPTIONS
71	GPLR Flat bulb
396VP - 54 - 71	EXAMPLE

MODEL 398VP	TUPH INSERTION/SUBMERSION TITANIUM AND TEFLON pH/ORP SENSOR
Code	MEASURING ELECTRODE TYPE (Required Selection)
10	GPHT hemi glass, General Purpose High Temperature (0-14 pH)
13	ORP
13	Flat

Code	O-RING MATERIAL (Required Selection)
30	EDPM
31	Viton
32	Kalrez (recommended for applications with Chlorine Dioxide)

Code	ANALYZER/TC COMPATIBILITY (Required Selection)
50	For Models 1181 (3K TC) [no T.C. if ordered with option -12 (ORP)]
54	PT100 For use with all Models not listed above
398VP - 10 - 32 - 54	EXAMPLE

FOR FIRST TIME 396VP AND 398VP INSTALLATIONS, ROSEMOUNT ANALYTICAL RECOMMENDS USING THE FOLLOWING GUIDE:

1. Variopol Cable (required for all first time installations)	
PN 24284-00, 15 ft cable with mating VP8, (9 various lengths are available, see accessories)	
2. Process Connector Accessories (required for all first time installations)	
Choose one: PN 23166-00, 316 SST, 1 in. x 1 in. NPT process connector (see page xx)	
PN 23166-01, Titanium, 1 in. x 1 in. NPT process connector (see page xx)	
PN 9510066, Nylon, 1 in. x 1 in. NPT process connector (see page xx)	
Choose one (optional process connector o-rings):	
PN 9550220, Kalrez o-ring, 2-214	
PN 9550099, Viton o-ring, 2-214	
3. Mounting Accessories (optional)	
Choose one: PN 2002011 CPVC flow through tee, 1 in. NPT process connection (see page xx)	
PN 11275-01 PVC handrail mounting assembly, 1 in. NPT process connection (see page xx)	
PN 915240-05 CPVC pipe mount union, 1 in. FNPT process connection (see page xx)	
4. Remote Junction Boxes (optional)	
Choose one: PN 23555-00 includes preamplifier for Models 54, 81, 3081, 4081	
PN 23309-03 and PN 22698-02 plug-in preamplifier for Model 1181 Analyzer	
PN 23309-04 and PN 22698-03 plug-in preamplifier for Models 1054 series, 2054, 2081 Analyzers	
PN 23054-03 includes preamplifier for Solu Cube Model 2700	
5. Extension cables (used with remote junction boxes)	
Choose one: PN 23646-01, 11 conductor, shielded, prepped	
PN 9200273, 11 conductor, shielded, unprepped	

* Used for connections to Models 1181, 1054, 2081, 54, 81, 3081, 4081, 5081, Xmt, 1055 and remote junction box PN 23555-00.

WHAT'S THE DIFFERENCE BETWEEN THESE TWO MODELS?

Both Model 396VP and 398VP are excellent for use in dirty, harsh applications where large quantities of suspended solids are found. The differences between the two models are listed in the table below.

Model	Sensor Tube Material	TUpH Reference Junction Material	SMART enabled	Choice of O-ring Material?	Typical Applications
396VP	316 SST	Polypropylene	Yes	No	Lime slurry, waste treatment, paper machine head box, and pigment/dye processes
398VP	Titanium	Tefzel	No	Yes	Chemically challenging applications, such as chlorine dioxide found in pulp bleaching towers, sour water strip pers, and other process streams containing a variety of organic solvents.



The Models 396RVP and 398RVP ball valve retractable sensors feature a gel-filled electrolyte solution with the large area, coating resistant TUPH reference junction in a choice of polypropylene (Model 396RVP) or Tefzel (Model 398RVP) materials and a standard hemi or optional flat glass bulb. Both models are housed in a Titanium sensor tube and can be mounted directly into the process using a 1 in. MNPT threaded process connector and a ball valve assembly kit (both ordered separately). Both models are offered with the watertight Variopol sensor-to-cable connector and use the mating connector cable (ordered separately). VP8 cable assembly works with VP6 and VP8 sensor connector. Both models are SMART enabled. Option (-70) is the standard preamplifier option. Also available is a choice of temperature element, 3 K Balco or Pt 100 RTD. VP8 cable is required for SMART communication.

MODEL 396RVP	TUPH RETRACTABLE POLYPROPYLENE pH/ORP SENSOR
Code	MEASURING ELECTRODE TYPE (Required Selection)
10	Hemi bulb, General Purpose Low Resistivity (0-14 pH)
13	ORP
13	Flat, GPLR glass
Code	SENSOR LENGTH (Required Selection)
21	21 in. Titanium Tube
25	36 in. Titanium Tube
Code	ANALYZER/TC COMPATIBILITY (Required Selection)
50	For Models 1181 (3K TC)
54	PT100 For use with all Models not listed above
396RVP - 10 - 21 - 54 EXAMPLE	

MODEL 398RVP	TUPH RETRACTABLE TEFLON pH/ORP SENSOR
Code	MEASURING ELECTRODE TYPE (Required Selection)
10	GPHT hemi glass, General Purpose High Temperature (0-14 pH)
13	ORP
13	Flat, GPLR glass
Code	SENSOR LENGTH (Required Selection)
21	21 in. Titanium Tube
25	36 in. Titanium Tube
Code	O-RING MATERIAL (Required Selection)
30	EDPM
31	Viton
32	Kalrez (recommended for applications with Chlorine Dioxide)
Code	ANALYZER/TC COMPATIBILITY (Required Selection)
50	For Models 1181 (3K TC) [no T.C. if ordered with option -12 (ORP)]
54	PT100 For use with all Models not listed above
Code	OPTIONAL OPTIONS (preamplifier)
70	Integral SMART preamplifier (operating temperature up to 100°C)
398RVP - 10 - 21 - 32 - 54 EXAMPLE	

FOR FIRST TIME 396RVP AND 398RVP INSTALLATIONS, ROSEMOUNT ANALYTICAL RECOMMENDS USING THE FOLLOWING GUIDE:

1. Variopole Cable (required for all first time installations)

PN 24284-00, 15 ft cable with mating VP8, (9 various lengths are available, see accessories)

2. Retractable Mounting

1A. Choose one (required for all first time installations, except as noted):

PN 23166-00 1 in. x 1 in. NPT process connector, 316 SST

PN 23166-01 1 in. x 1 in. NPT process connector, Titanium

Choose one (optional process connector o-rings):

PN 9550220, Kalrez o-ring, 2-214

PN 9550099, Viton o-ring, 2-214

1B. Choose one:

PN 23240-00 1-1/2 in. ball valve assembly, 316 SST

PN 23765-00 1-1/4 in. ball valve assembly, 316 SST (process connector not needed)

3. Remote Junction Boxes (Optional)

Choose one: PN 23555-00 includes preamplifier for Models 54, 81, 3081, 4081

PN 23309-03 and PN 22698-02 plug-in preamplifier for Model 1181 Analyzer

PN 23309-04 and PN 22698-03 plug-in preamplifier for Models 1054 series, 2054, 2081 Analyzers

PN 23054-03 includes preamplifier for Solu Cube Model 2700

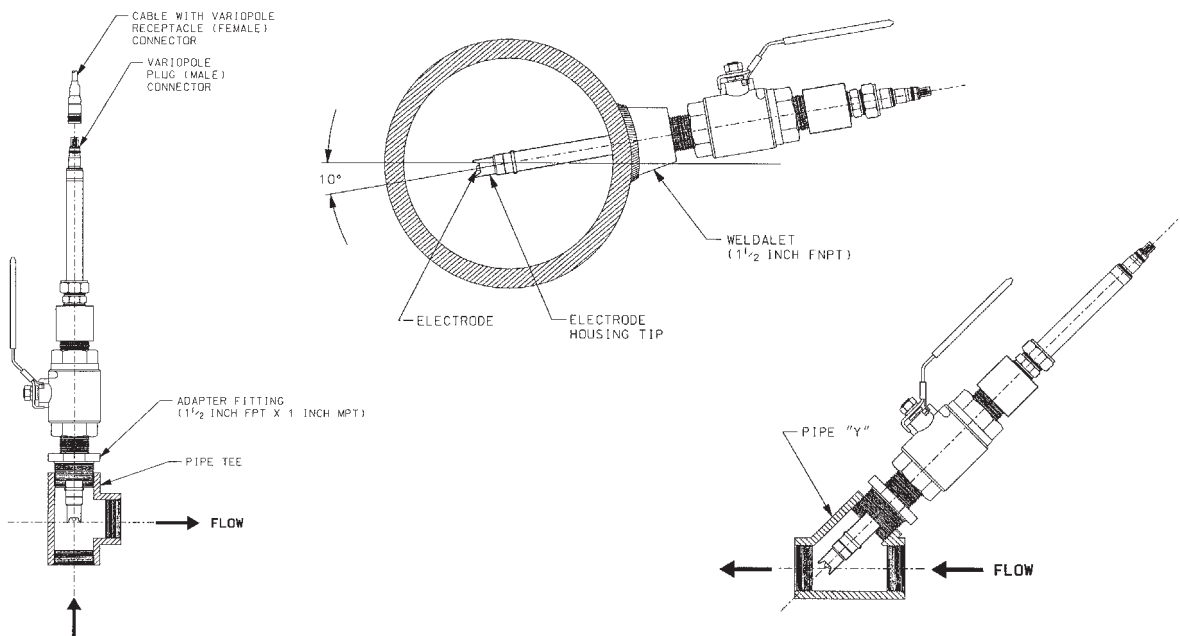
4. Extension cables

Choose one: PN 23646-01, 11 conductor, shielded, prepped

PN 9200273, 11 conductor, shielded, unprepped

* Used for connections to Models 1181, 1054, 2081, 54, 81, 3081, 4081, 5081, Xmt, 1055, and remote junction box PN 23555-00.

TYPICAL MOUNTING CONFIGURATIONS FOR MODELS 396RVP AND 398RVP



ACCESSORIES

PART NUMBER	DESCRIPTION
24281-00	15 ft. VP8 cable
24281-01	25 ft. VP8 cable
24281-02	2.5 ft. VP8 cable
24281-03	50 ft. VP8 cable
24281-04	100 ft. VP8 cable
24281-05	4 ft. VP8 cable
24281-06	10 ft. VP8 cable
24281-07	20 ft. VP8 cable
24281-08	30 ft. VP8 cable
22698-00	Preamplifier plug-in for junction box, for Model 1003
22698-02	Preamplifier plug-in for junction box, for Models 1181, 1050
22698-03	Preamplifier plug-in for junction box, for Models 1054A/B, 2054, 2081
22743-01	Pt100 preamplifier for Model 1181
22744-01	3K Preamplifier for Model 1181
23557-00	Preamplifier for junction box for Models 54, 3081, 81, 4081
33046-00	Ferrule, 1 in., split 316SS
9310096	Nut, swage, 1 in. 316SST
9210012	Buffer solution, 4.01 pH, 16 oz
9210013	Buffer solution, 6.86 pH, 16 oz
9210014	Buffer solution, 9.18 pH, 16oz
R508-160Z	ORP solution, 460 mv $\pm$ 10 at 20°C
9550167	EPDM O-ring for Process Connector (PN 23166-00 or 23166-01)
12707-00	Jet Spray Cleaner

NOTE: All accessories above can be used with the Models 396VP, 396RVP, 398VP and 398RVP.

¹ Kynar is a registered trademark of Elf Atochem North American, Inc.

² Teflon is a registered trademark of E.I. du Pont de Nemours and Company.



*The right people,
the right answers,
right now.*

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