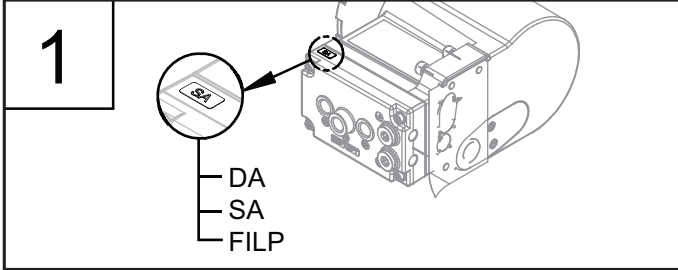
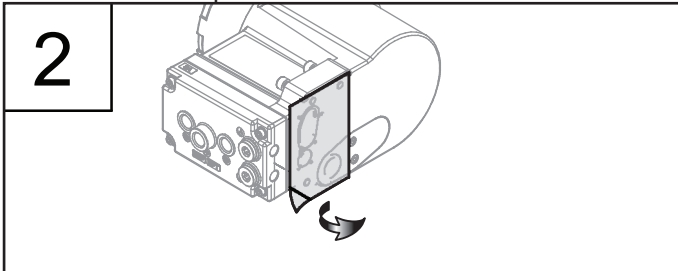


Mechanical Installation procedure of XP Control Modules (QC4x).

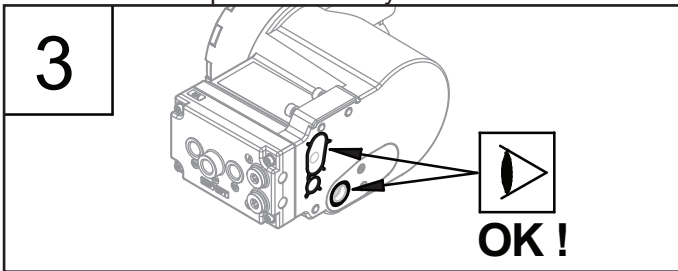
1 Check if the module has the required function.



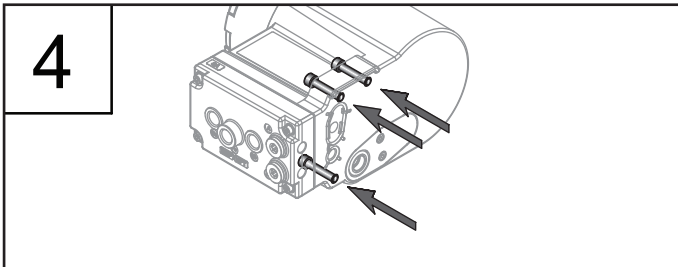
2 Remove the transparent film.



3 Ensure seals are placed correctly.

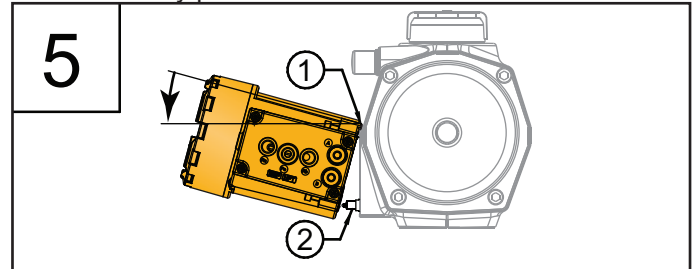


4 Level the screws with the surface.



5 Place the alignment-edge (1) of the control module at the top of the pneumatic interface.

Flip the module down taking care that the IPT Probe (2) on the actuator fits in the mating hole on the control module and loosely place the screws.



6 Tighten screws according to the force - and in sequence as shown below.

